

# Infinity Innovative Coatings Ltd

Part Number: **Not Available** Version No: **1.2** Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878) Issue Date: **20/09/2023** Print Date: **20/09/2023** L.REACH.GBR.EN

# SECTION 1 Identification of the substance / mixture and of the company / undertaking

# 1.1. Product Identifier

Product name	ArmourGuard WB Part - B
Synonyms	Not Available
Other means of identification	Not Available

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Not Available
Uses advised against	No specific uses advised against are identified.

### 1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Infinity Innovative Coatings Ltd				
Address	12 Drumalig Road Carryduff Belfast BT88EQ United Kingdom				
Telephone	90136728				
Fax	ot Available				
Website	Not Available				
Email	info@infinity-effects.com				

### 1.4. Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

### **SECTION 2 Hazards identification**

# 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments <sup>[1]</sup>	H315 - Skin Corrosion/Irritation Category 2, H317 - Sensitisation (Skin) Category 1, H319 - Serious Eye Damage/Eye Irritation Category 2, H331 - Acute Toxicity (Inhalation) Category 3, H334 - Sensitisation (Respiratory) Category 1, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H341 - Germ Cell Mutagenicity Category 2
Legend:	1. Classification by vendor; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

# 2.2. Label elements



Signal word Danger

### Hazard statement(s)

H315	auses skin irritation.					
H317	y cause an allergic skin reaction.					
H319	Causes serious eye irritation.					
H331	oxic if inhaled.					
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.					
H335	May cause respiratory irritation.					
H341	Suspected of causing genetic defects.					

# Supplementary statement(s)

EUH019	May form explosive peroxides.
EUH204	Contains isocyanates. May produce an allergic reaction.

### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.			
P261	Avoid breathing mist/vapours/spray.			
P271	Use only outdoors or in a well-ventilated area.			
P280	Wear protective gloves, protective clothing, eye protection and face protection.			
P284	[In case of inadequate ventilation] wear respiratory protection.			
P264	Wash all exposed external body areas thoroughly after handling.			
P272	Contaminated work clothing should not be allowed out of the workplace.			

# Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

# Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.		
P405	Store locked up.		

### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

### 2.3. Other hazards

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

# **SECTION 3 Composition / information on ingredients**

### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

# 3.2.Mixtures

1. CAS No 2.EC No 3.Index No 4.REACH No	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
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1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
1. Not Available 2.Not Available 3.Not Available 4.Not Available	70	<u>Hardener</u>	Acute Toxicity (Inhalation) Category 3, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Sensitisation (Skin) Category 1, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3; H331, H315, H319, H317, H334, H335 <sup>[2]</sup>	* Resp. Sens. 1; H334: C ≥ 0,5 %   Skin Sens. 1; H317: C ≥ 0,5 %	Not Available
1. Not Available 2.Not Available 3.Not Available 4.Not Available	30	Additive	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2, Germ Cell Mutagenicity Category 2; H315, H319, H341, EUH019 <sup>[1]</sup>	Not Available	Not Available
Legend	: 1. Classifica C&L * EU I	tion by vendo OELVs availai	r; 2. Classification drawn from Regulation (EU) No 1272/2008 ble; [e] Substance identified as having endocrine disrupting pr	- Annex VI; 3. Class	ification drawn from

## **SECTION 4 First aid measures**

#### 4.1. Description of first aid measures

Eye Contact	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Quickly but gently, wipe material off skin with a dry, clean cloth.</li> <li>Immediately remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> </ul>
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> <li>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours.</li> <li>Treatment is essentially symptomatic. A physician should be consulted.</li> </ul>
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> <li>If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple esters:

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# BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema
- Monitor and treat, where necessary, for shock.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

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- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- + Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

- For sub-chronic and chronic exposures to isocyanates:
- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.
- [Ellenhorn and Barceloux; Medical Toxicology]

**NOTE:** Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

#### [Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

#### **SECTION 5 Firefighting measures**

#### 5.1. Extinguishing media

- Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space.
- Cooling with flooding quantities of water reduces this risk
- Water spray or fog may cause frothing and should be used in large quantities.
- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

### 5.2. Special hazards arising from the substrate or mixture

#### 5.3. Advice for firefighters

Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>Avoid spraying water onto liquid pools.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> </ul>
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	<ul> <li>Combustible.</li> <li>Moderate fire hazard when exposed to heat or flame.</li> <li>When heated to high temperatures decomposes rapidly generating vapour which pressures and may then rupture containers with release of flammable and highly toxic isocyanate vapour.</li> <li>Burns with acrid black smoke and poisonous fumes.</li> <li>Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed.</li> <li>Combustion yields traces of highly toxic hydrogen cyanide HCN, plus toxic nitrogen oxides NOx and carbon monoxide.</li> <li>Combustion products include:</li> <li>carbon dioxide (CO2)</li> </ul>
Fire/Explosion Hazard	isocyanates hydrogen cyanide aldehydes and minor amounts of
	other pyrolysis products typical of burning organic material. May emit corrosive fumes. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur

# **SECTION 6 Accidental release measures**

# 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

# 6.2. Environmental precautions

See section 12

# 6.3. Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>					
	Chemical Class: ester and ethersFor release onto land: recommendedSORBENT TYPERANKAPPLICATICLAND SPILL - SMALL	ed s N	COLLE	isted in ord	ler of priority. MITATIONS	
	cross-linked polymer - particulate		shovel	shovel	R, W, SS	
	cross-linked polymer - pillow		throw	pitchfork	R, DGC, RT	
	sorbent clay - particulate		shovel	shovel	R,I, P	
Major Spills	wood fiber - particulate		shovel	shovel	R, W, P, DGC	
	wood fiber - pillow		throw	pitchfork	R, P, DGC, RT	
	treated wood fiber - pillow		throw	pitchfork	DGC, RT	
	LAND SPILL - MEDIUM					
	cross-linked polymer - particulate	1	blower	skiploade	r R,W, SS	
	cross-linked polymer - pillow		throw	skiploade	R, DGC, RT	
	sorbent clay - particulate	3	blower	skiploade	r R, I, P	
	polypropylene - particulate	3	blower	skiploade	W, SS, DGC	
	expanded mineral - particulate	4	blower	skiploade	R, I, W, P, DGC	
	wood fiber - particulate	4	blower	skiploade	R, W, P, DGC	
	Legend DGC: Not effective where ground c R; Not reusable	ove	r is dens	e		

- I: Not incinerable
- P: Effectiveness reduced when rainy
- RT:Not effective where terrain is rugged
- SS: Not for use within environmentally sensitive sites
- W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

- R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988
- Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus -SCBA should be used inside encapsulating suit where this exposure may occur.
- For isocyanate spills of less than 40 litres (2 m2):
  - Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible.
  - Notify supervision and others as necessary.
  - Put on personal protective equipment (suitable respiratory protection, face and eye protection, protective suit, gloves and impermeable boots).
- Control source of leakage (where applicable).
- Dike the spill to prevent spreading and to contain additions of decontaminating solution.
- Prevent the material from entering drains.
- Estimate spill pool volume or area.
- Absorb and decontaminate. Completely cover the spill with wet sand, wet earth, vermiculite or other similar absorbent. Add neutraliser (for suitable formulations: see below) to the adsorbent materials (equal to that of estimated spill pool volume). Intensify contact between spill, absorbent and neutraliser by carefully mixing with a rake and allow to react for 15 minutes
- Shovel absorbent/decontaminant solution mixture into a steel drum.
- Decontaminate surface. Pour an equal amount of neutraliser solution over contaminated surface. Scrub area with a stiff bristle brush, using moderate pressure. - Completely cover decontaminant with vermiculite or other similar absorbent. - After 5 minutes, shovel absorbent/decontamination solution mixture into the same steel drum used above.
- Monitor for residual isocyanate. If surface is decontaminated, proceed to next step. If contamination persists, repeat decontaminate procedure immediately above
- Place loosely covered drum (release of carbon dioxide) outside for at least 72 hours. Label waste-containing drum appropriately. Remove waste materials for incineration.
- Decontaminate and remove personal protective equipment.
- Return to normal operation.
- ▶ Conduct accident investigation and consider measures to prevent reoccurrence.

#### Decontamination:

Treat isocyanate spills with sufficient amounts of isocyanate decontaminant preparation ("neutralising fluid"). Isocyanates and polyisocyanates are generally not miscible with water. Liquid surfactants are necessary to allow better dispersion of isocyanate and neutralising fluids/ preparations. Alkaline neutralisers react faster than water/surfactant mixtures alone. Typically, such a preparation may consist of:

Sawdust: 20 parts by weight Kieselguhr 40 parts by weight plus a mixture of {ammonia (s.g. 0.880) 8% v/v non-ionic surfactant 2% v/v water 90% v/v}.

Let stand for 24 hours

Three commonly used neutralising fluids each exhibit advantages in different situations.

#### Formulation A :

liquid surfactant 0.2-2% sodium carbonate 5-10% water to 100%

### Formulation B

Formulation B liquid surfactant 0.2-2% concentrated ammonia 3-8% water to 100% Formulation C ethanol, isopropanol or butanol 50% concentrated ammonia 5% water to 100%

After application of any of these formulae, let stand for 24 hours.

Formulation B reacts faster than Formulation A. However, ammonia-based neutralisers should be used only under well-ventilated conditions to avoid overexposure to ammonia or if members of the emergency team wear suitable respiratory protection. Formulation C is especially suitable for cleaning of equipment from unreacted isocyanate and neutralizing under freezing conditions. Regard has to be taken to the flammability of the alcoholic solution.

- Avoid contamination with water, alkalies and detergent solutions.
- Material reacts with water and generates gas, pressurises containers with even drum rupture resulting.
- DO NOT reseal container if contamination is suspected.
- Open all containers with care.
- DO NOT touch the spill material

Moderate hazard.

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.

No smoking, naked lights or ignition sources.
Increase ventilation.
Stop leak if safe to do so.
Contain spill with sand, earth or vermiculite.
<ul> <li>Collect recoverable product into labelled containers for recycling.</li> </ul>
Absorb remaining product with sand, earth or vermiculite.
<ul> <li>Collect solid residues and seal in labelled drums for disposal.</li> </ul>
Wash area and prevent runoff into drains.
If contamination of drains or waterways occurs, advise emergency services.

### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# **SECTION 7 Handling and storage**

# 7.1. Precautions for safe handling

	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>Prevent concentration in hollows and sumps.</li> <li>DO NOT enter confined spaces until atmosphere has been checked.</li> </ul>
Safe handling	<ul> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with soap and water after handling.</li> <li>Work clothes should be laundered separately.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
Fire and explosion protection	See section 5
Other information	Consider storage under inert gas. for commercial quantities of isocyanates: • Isocyanates should be stored in adequately bunded areas. Nothing else should be kept within the same bunding. Pre-polymers need not be segregated. Drums of isocyanates should be stored under cover, out of direct sunlight, protected from rain, protected from physical damage and well away from moisture, acids and alkalis. • Where isocyanates are stored at elevated temperatures to prevent solidifying, adequate controls should be installed to prevent the high temperatures and precautions against fire should be taken. • Where stored in tanks, the more reactive isocyanates should be blanketed with a non-reactive gas such as nitrogen and equipped with absorptive type breather valve (to prevent vapour emissions) • Transfer systems for isocyanates in bulk storage should be fully enclosed and use pump or vacuum systems. Warning signs, in appropriate languages, should be posted where necessary. • Areas in which polyurethane foam products are stored should be supplied with good general ventilation. Residual amounts of unreacted isocyanate may be present in the finished foam, resulting in hazardous atmospheric concentrations. • Ideal storage temperature range is dependent on the specific polymer due to viscosity and melting point differences between the polymers. Use 25 deg C (77 deg F) to 30 deg C (86 deg F) as a guideline to most liquid isocyanates for optimum storage temperature. If some isocyanates are stored at or below a temperature of 25 deg C (77 deg F), crystallization and settling of the isocyanate may occur. Storage in a cold warehouse can cause crystals to form. These crystals can settle to the bottom of the container. If crystals do form, they can be melted easily with moderate heat. It is suggested that a container the size of a drum be warmed for 16-24 hours at sufficient temperature to melt the crystals. When the crystals are melted, the container should be agitated by rolling or stirring, until the contents are

# 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Metal can or drum</li> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
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Storage incompatibility	<ul> <li>Dibasic esters:</li> <li>react with stong oxidisers with risk of fire and/ or explosion</li> <li>are incompatible with strong acids, nitrates</li> <li>Avoid cross contamination between the two liquid parts of product (kit).</li> <li>If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li> <li>This excess heat may generate along with alcohols and acids.</li> <li>Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products.</li> <li>Heat is also generated by the interaction of esters with acustic solutions.</li> <li>Flammable hydrogen is generated by mixing esters with alkal metals and hydrides.</li> <li>Esters may be incompatible with alighatic amines and nitrates.</li> <li>Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. Upon treatment with an alcohol, an isocyanate forms a urethane linkage. If a di-isocyanate is treated with a compound containing two or more hydroxyl groups, such as a diol or a polyol, polymer chains are formed, which are known as polyurethanes. Reaction between a di-isocyanate and a compound containing two or more amine groups, produces long polymer chains known as polyuretas.</li> <li>Isocyanates and thioisocyanates are incompatible with many classes of compounds, reacting exothermically to release toxic gases. Reactions with amines, strong bases, aldehydes, alcohols, alkali metals, ketones, mercaptans, strong oxidiers, hydrides, phenols, and peroxides can cause vigorous releases of heat. Acids and bases initiate polymerisation reactions in these materials.</li> <li>Isocyanates asilo thar madducts with acrobolimides, isothiocyanates, wetenes, or with substrates containing activated CC or CN bonds.</li> <li>Isoe and heat. Foaming spaces may prod</li></ul>
Hazard categories in accordance with Regulation (EC) No 1272/2008	H2: Acute Toxic
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	H2 Lower- / Upper-tier requirements: 50 / 200
+ × ×	

X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

# 7.3. Specific end use(s)

See section 1.2

# **SECTION 8 Exposure controls / personal protection**

### 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment	
Not Available	Not Available	Not Available	

\* Values for General Population

#### **Occupational Exposure Limits (OEL)**

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

#### Not Applicable

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
ArmourGuard WB Part - B	Not Available	Not Available		Not Available
Ingredient	Original IDLH		Revised IDLH	
ArmourGuard WB Part - B	Not Available		Not Available	

#### MATERIAL DATA

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

- A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
- B 26-550As "A" for 50-90% of persons being distracted
- C 1-26 As "A" for less than 50% of persons being distracted
- D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
- E <0.18 As "D" for less than 10% of persons aware of being tested

For 1,6-hexamethylene diisocyanate (HDI):

The toxicological action of HDI is similar to that of toluene diisocyanate and and the TLV-TWA is analogous. In light of reported asthmatic/ respiratory sensitisation-like responses in HDI exposed workers, individuals who may be hypersusceptible or otherwise unusually responsive may not be adequately protected at this limit.

### 8.2. Exposure controls

8.2.1. Appropriate engineering controls	<ul> <li>All processes in which isocyanates are used should be enclosed wherever possible.</li> <li>Total enclosure, accompanied by good general ventilation, should be used to keep atmospheric concentrations below the relevant exposure standards.</li> <li>If total enclosure of the process is not feasible, local exhaust ventilation may be necessary. Local exhaust ventilation is essential where lower molecular weight isocyanates (such as TDI or HDI) is used or where isocyanate or polyurethane is sprayed.</li> <li>Where other isocyanates or pre-polymers are used and aerosol formation cannot occur, local exhaust ventilation may not be necessary if the atmospheric concentration can be kept below the relevant exposure standards.</li> <li>Where local exhaust ventilation is installed, exhaust vapours should not be vented to the exterior in such a manner as to create a hazard.</li> <li>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</li> <li>The basic types of engineering controls are:</li> <li>Process controls which involve changing the way a job activity or process is done to reduce the risk.</li> <li>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</li> <li>Employers may need to use multiple types of controls to prevent employee overexposure.</li> <li>Spraying of material or material in admixture with other components must be carried out in conditions conforming to local state regulations (AS/NZS 4114, UNI EN 12215:2010, ANSI/AIHA Z9.3–2007 or national equivalent).</li></ul>
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Local exhaust ventilation with full face positive-pressure air supplied breathing apparatus (hood or helmet type) is required. Spraying should be performed in a spray booth fitted with an effective exhaust system which complies with local environmental legislation. The spray booth area must be isolated from unprotected personnel whilst spraying is in progress and until all spraying mist has cleared. NOTE: Isocyanate vapours will not be adequately absorbed by organic vapour respirators. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. Type of Contaminant: Air Speed: direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas 1-2.5 m/s (200-500 discharge (active generation into zone of rapid air motion) f/min.) Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only 2: Contaminants of high toxicity 3: Intermittent, low production. 3: High production, heavy use 4: Large hood or large air mass in motion 4: Small hood-local control only Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min.) for extraction of solvents generated by spraying at a point 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant. Type of Contaminant: Air Speed: 0.25-0.5 m/s solvent, vapours, degreasing etc., evaporating from tank (in still air). (50-100 f/min) aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, 0.5-1 m/s (100-200 welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) f/min.) direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge 1-2.5 m/s (200-500 (active generation into zone of rapid air motion) f/min.) grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity 2.5-10 m/s (500-2000 f/min.) into zone of very high rapid air motion). Within each range the appropriate value depends on: Lower end of the range Upper end of the range 1: Room air currents minimal or favourable to capture 1: Disturbing room air currents 2: Contaminants of low toxicity or of nuisance value only. 2: Contaminants of high toxicity 3: High production, heavy use 3: Intermittent, low production. 4: Large hood or large air mass in motion 4: Small hood-local control only Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan. for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction

apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are

installed or used.

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8.2.2. Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	For esters:     • Do NOT use natural rubber, butyl rubber, EPDM or polystyrene-containing materials.     The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.     Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.     Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:     requency and duration of contact.     · chemical resistance of glove material,     glove thichness and     dexterity     Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).     When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.1 or national equivalent) is recommended.     When only birle contact is expected, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.1 or national equivalent) is recommended.     Some glove oplomer types are less affected by movement and this should be taken into account when considering gloves for long-term use.     Contaminated gloves should be replaced.     As defined in ASTM F-739-96 in any application, gloves are rated as:     Excellent when breakthrough time > 20 min     Fair when breakthrough time > 400 min     Fair when breakthrough time > 400 min     Fair when breakthrough time > 20 min     Fai
Body protection	See Other protection below
Other protection	All employees working with isocyanates must be informed of the hazards from exposure to the contaminant and the precautions necessary to prevent damage to their health. They should be made aware of the need to carry out their work so that as little contamination as possible is produced, and of the importance of the proper use of all safeguards against exposure to themselves and their fellow workers. Adequate training, both in the proper execution of the task and in the use of all associated engineering controls, as well as of any personal protective equipment, is essential. Employees exposed to contamination hazards should be educated in the need for, and proper use of, facilities, clothing and

equipment and thereby maintain a high standard of personal cleanliness. Special attention should be given to ensuring that all personnel understand instructions, especially newly recruited employees and those with local-language difficulties, where they are known.
 Poveralls.
 P.V.C apron.

- Barrier cream.
- Skin cleansing cream.
- Eye wash unit.

#### **Ansell Glove Selection**

## **Respiratory protection**

Full face respirator with supplied air.

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

For spraying or operations which might generate aerosols:

- Full face respirator with supplied air.
- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate nationals standard must be used.
- Organic vapour respirators with particulate pre- filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be regularly checked and maintained to ensure that the worker is being protected.
- Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

# 8.2.3. Environmental exposure controls

See section 12

### **SECTION 9 Physical and chemical properties**

#### 9.1. Information on basic physical and chemical properties

Appearance	Moisture sensitive.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available

Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Partly miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

# 9.2. Other information

Not Available

# **SECTION 10 Stability and reactivity**

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> <li>Presence of heat source and ignition source</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

# **SECTION 11 Toxicological information**

# 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

Inhaled	The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. The main effects of simple aliphatic esters are narcosis and irritation and anaesthesia at higher concentrations. These effects become greater as the molecular weights and boiling points increase. Central nervous system depression , headache, drowsiness, dizziness, coma and neurobehavioral changes may also be symptomatic of overexposure. Respiratory tract involvement may produce mucous membrane irritation, dyspnea, and tachypnea, pharyngitis, bronchitis, pneumonitis and, in massive exposures, pulmonary oedema (which may be delayed). Gastrointestinal effects include nausea, vomiting, diarrhoea and abdominal cramps. Liver and kidney damage may result from massive exposures. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchits and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce esthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning for several hours after exposure. Sensitized people can react to very low doses, and should not be allowed to work in situations allowing exposure to this material. Continued exposure of sensitised persons may lead to possible long term respiratory impairment. Inhalation hazard is increased at higher temperatures.

	Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.		
Ingestion	The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Swallowing of the liquid may cause aspiration of vomit into the lungs with the risk of haemorrhaging, pulmonary oedema, progressing to chemical pneumonitis; serious consequences may result. Signs and symptoms of chemical (aspiration) pneumonitis may include coughing, gasping, choking, burning of the mouth, difficult breathing, and bluish coloured skin (cyanosis).		
Skin Contact	Skin contact with the material may produce toxic effects; systemic effects may result following absorption. The material is not thought to be a skin irritant (i.e. is unlikely to produce irritant dermatitis as described in EC Directives using animal models). Temporary discomfort, however, may result from prolonged dermal exposures. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.		
Eye	Limited evidence or practical experience suggests, that the material may cause moderate eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged exposure may cause moderate inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.		
Chronic	<ul> <li>Decision and provide the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</li> <li>Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</li> <li>Toxic: changer of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (00 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.</li> <li>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</li> <li>The chemistry of reaction of isocyanates, as evidenced by MDI, in biological matromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. Reaction products will be a variety of polyureas and macromolecular conjugates with for example mucus, proteins and cell components.</li> <li>This is corroborted by the results from an MDI inhalation study. Following an inhalation exposure of rats to radiolabelled MDI, 79% of the dose was excreted in faces. The faccal excretion in these animals was considered entirely due to ingestion of radioactivity from grooming and ingestion of solgonates.</li> <li>It is expected that oral gavage dosing will result in a similar outcome to that produced by TDI or MDI, that is (1) reaction with stomach contents is were</li></ul>		
ArmourGuard WB Part - B	ΤΟΧΙΟΙΤΥ	IRRITATION	
	Not Available	Not Available	

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances			
	Generally,linear and branched-chain alkyl esters are hydrolysed to their component alcohols and carboxylic acids in the intestinal tract, blood and most tissues throughout the body. Following hydrolysis the component alcohols and carboxylic acids are metabolized			
	saturated carboxylic acids. The very low oral act than 1850 mg/kg bw	ute toxicity of this group of esters	is demonstrated by oral LD50 values greater	
	Genotoxicity studies have been performed in viti linear saturated carboxylic acids: methyl acetate demonstrates that these substances are not gen	ro using the following esters of ali , butyl acetate, butyl stearate and notoxic.	phatic acyclic primary alcohols and aliphatic the structurally related isoamyl formate and	
	The JEFCA Committee concluded that the substances in this group would not present safety concerns at the current levels of intake the esters of aliphatic acyclic primary alcohols and aliphatic linear saturated carboxylic acids are generally used as flavouring substances up to average maximum levels of 200 mg/kg. Higher levels of use (up to 3000 mg/kg) are permitted in food categories such as chewing gum and hard candy. In Europe the upper use levels for these flavouring substances are generally 1 to 30 mg/kg foods and in special food categories like candy and alcoholic beverages up to 300 mg/kg foods			
	Esters of Aliphatic acyclic primary alcohols v	with aliphatic linear saturated c	arboxylic acids.; 1998	
	Isocyanate vapours/mists are irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis with wheezing, gasping and severe distress, even sudden loss of consciousness, and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia. Gastrointestinal disturbances are characterised by nausea and vomiting. Pulmonary sensitisation may produce asthmatic reactions ranging from minor breathing difficulties to severe allergic attacks; this may occur following a single acute exposure or may develop without warning after a period of tolerance. A respiratory response may occur following minor skin contact. Skin sensitisation is possible and may result in allergic dermatitis responses including rash, itching, hives and			
ArmourGuard WB Part - B	<ul> <li>B swelling of extremities.</li> <li>B Isocyanate-containing vapours/ mists may cause inflammation of eyes and nasal passages.</li> <li>Onset of symptoms may be immediate or delayed for several hours after exposure. Sensitised people can react to very low levels of airborne isocyanates. Unprotected or sensitised persons should not be allowed to work in situations allowing exposure to this material.</li> </ul>			
	ally to a trimeric biuretic prepolymer of HDI and which typically contains 0.5-1% unreacted same or greater frequency as the monomers; seric HDI as well as monomeric HDI.			
	1,6-Hexamethylene diisocyanate is corrosive to	the skin and the eye.		
	1,6-Hexamethylene diisocyanate was found to in	nduce dermal and respiratory sen	sitization in animals and humans. There is no	
	Inhalation studies with repeated exposures to 1, with 1,6-hexamethylene diisocyanate showing p diisocyanate did not show a neurotoxic effect in	6-hexamethylene diisocyanate va rimarily upper respiratory tract les a combined reproduction/develop	por show that the respiratory tract is the target ions (nasal cavity). 1,6-Hexamethylene mental/neurotoxicity study. Life-time inhalation	
	exposure to rats revealed a progression of hon-r	the presence of only reversible ti	s, primarily to the hasal cavity, and represented	
	concentration of 0.005 ppm, this concentration w	vas a NOAEL. No carcinogenic po	otential in rats was observed after life-time	
	inhalation. 1,6-Hexamethylene diisocyanate showed no mutagenic activity in vitro in bacterial and in mammalian cell test system 1,6-Hexamethylene diisocyanate showed no clastogenic activity in vivo.			
	1,6-Hexamethylene diisocyanate has no effect o	n tertility and post-natal viability to as 0 005 ppm	hrough post-natal day 4 in the rat after	
	Inhalation of 1,6-hexamethylene diisocyanate during the pregnancy of rats produced maternal effects (nasal turbinate histopathology) at concentrations <sup>3</sup> 0.052 ppm. No developmental toxicity was observed up to 0.308 ppm.			
Acute IOXICITY	· ·	Reproductivity	×	
on in manon our oalon	*	Reproductivity		

•			
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	*	STOT - Single Exposure	*
Respiratory or Skin sensitisation	*	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend: X – Data either not available or does not fill the criteria for classification

Data available to make classification

# 11.2 Information on other hazards

# 11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

# 11.2.2. Other information

See Section 11.1

### **SECTION 12 Ecological information**

#### 12.1. Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
ArmourGuard WB Part - B	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Hydrolysis would represents the primary fate mechanism for the majority of the commercial isocyanate monomers, but, is tempered somewhat by the lack of water solubility. In the absence of hydrolysis, sorption to solids (e.g., sludge and sediments) will be the primary mechanism of removal. Hydrolysis products are predominantly insoluble stable polyureas.

Biodegradation is minimal for most compounds and volatilisation is negligible. Atmospheric degradation is not expected with removal from air occurring by washout or dry deposition. Volatilisation from surface waters (e.g., lakes and rivers) is expected to take years. In wastewater treatment this process is not expected to be significant.

Review of the estimated properties of the isocyanates suggest that sorption is the primary removal mechanism in the ambient environment and in wastewater treatment in the absence of significant hydrolysis. Sorption to solids in wastewater treatment is considered strong to very strong for most compounds. Sorption to sediments and soils in the ambient environment is very strong in most instances. Migration to groundwater and surface waters is not expected due to sorption or hydrolysis.

Hydrolysis of the N=C=O will occur in less than hours in most instances and within minutes for more than 90% of the commercial isocyanates. However, the low to very low solubility of these substances will generally lessen the effectiveness of hydrolysis as a fate pathway. But hydrolysis should be considered one of the two major fate processes for the isocyanates.

Aerobic and/or anaerobic biodegradation of the isocyanates is not expected to occur at significant levels. Most of the substances take several months to degrade. Degradation of the hydrolysis products will occur at varying rates depending on the moiety formed.

For 1,6-hexamethylene diisocyanate (HDI):

The substance forms oily droplets in water and hydrolyses rapidly. The vapour pressure of HDI is 0.7 Pa/20 C. A log Kow is not determinable due to the instability in water.

Based on its vapor pressure, HDI will exist entirely in the vapor phase in the atmosphere. Although the atmospheric hydrolysis of HDI with condensed water has not been investigated, wet deposition is probably not an important atmospheric removal process for HDI because of its reactivity with water. Because HDI exists as a vapor in the atmosphere, its removal from air by dry deposition is also likely to be negligible.

In air HDI is indirectly photodegradable with t1/2 = 48.4 h.

The aliphatic isocyanates do not absorb light in the near ultraviolet region therefore, direct photolysis is not a probable atmospheric degradation mechanism for HDI. Under simulated atmospheric conditions, the reactions of the diamine hydrolysis products of TDI and MDI with photochemically generated hydroxyl radicals have been found to proceed more rapidly than those of the parent compounds, suggesting that there would be no atmospheric accumulation of these diamines even if they were significant hydrolysis products.

Although HDI is essentially insoluble in water, in the presence of excess water it can undergo competing two-phase reactions to form: (1) a complete hydrolysis product, hexamethylene diisocyanate (HDA); (2) di-, tri-, or tetra-ureaisocyanates; and/or (3) higher molecular weight polyureas. The complex hydrolysis reactions of isocyanates usually involve a mechanism in which an unstable carbamic acid intermediate is initially formed, with subsequent decomposition to the amine and release of carbon dioxide; further reaction of the amine with isocyanate may occur to yield polyurea compounds.

Hydrolysation of HDI was 90 % after a reaction period of 30 min in water at 20 C. Hydrolysis products are principally HDA and polyurea. Biodegradation tests on hexamethylene diamine (HAD) show the substance to be inherently biodegradable. Polyureas are more or less inert and, because of their molecular size, not bioavailable. The favourite compartment for HDA is water as suggested by the high water solubility. Mackay level I distribution for HDA is not applicable as this substance is protonated under environmental pH conditions. Due to the high solubility in water of HDA (800 g/l at 15.6 C) and its log Kow of 0.02 no bioaccumulation is expected.

Because of the rapid hydrolysis of HDI in water and the ease with which this substance is metabolised in higher trophic animals, it is not expected that HDI will bioconcentrate in aquatic organisms or bioaccumulate in the food chain.

Because of the rapid hydrolysis of HDI in water and moist soil or sediment, neither volatilisation from these media nor leaching from soil or sediment should be important partitioning processes. HDI would also not be expected to partition onto suspended solids and sediment in water. Henry's law constant(H) for HDI has been estimated to be 4.80x10-5 atm-m3/mol, which indicates a relatively slow rate of volatilisation from water

Ecotoxicity:

As the inherent property of HDI is to hydrolyse rapidly in an aquatic environment the ecotoxicological tests were conducted with the hydrolysis product(s) under defined conditions.

Fish LC0 (96 h): Brachydanio rerio >=82.8 mg/l

Daphnia magna EC0 (48 h): >=89.1 mg/l Algal EC50 (72 h): Scenedesmus subspicatus >77.4 mg/l; NOEC 11.7 mg/l

### **DO NOT** discharge into sewer or waterways.

### 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

# 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

# 12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

# 12.5. Results of PBT and vPvB assessment

	Ρ	В	т	
Relevant available data	Not Available	Not Available	Not Av	ailable
PBT	×	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled?				No
vPvB			No	

# 12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

# 12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

# **SECTION 13 Disposal considerations**

## 13.1. Waste treatment methods

	Containers may still present a chemical hazard/ danger when empty.
	Return to supplier for reuse/ recycling if possible.
	Otherwise:
	<ul> <li>If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> </ul>
	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.
	A Hierarchy of Controls seems to be common - the user should investigate:
	▶ Reduction
	▶ Reuse
	▶ Recycling
	Disposal (if all else fails)
Product / Packaging	This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it
disposal	has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life
	considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.
	DO NOT allow wash water from cleaning or process equipment to enter drains.
	It may be necessary to collect all wash water for treatment before disposal.
	<ul> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> </ul>
	DO NOT recycle spilled material
	Consult State Land Waste Management Authority for disposal
	<ul> <li>Neutralise spill material carefully and decontaminate empty containers and spill residues with 10% ammonia solution plus detergent or a proprietary decontaminant prior to disposal.</li> </ul>
	DO NOT seal or stopper drums being decontaminated as CO2 gas is generated and may pressurise containers.
	Puncture containers to prevent re-use.
	Bury or incinerate residues at an approved site.
Waste treatment options	Not Available
Sewage disposal options	Not Available

# **SECTION 14 Transport information**

# Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

# Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number or ID number	Not Applicable				
14.2. UN proper shipping name	Not Applicable	Not Applicable			
14.3. Transport hazard	Class N	Not Applicab	le		
class(es)	Subsidiary risk N	Not Applicab	le		
14.4. Packing group	Not Applicable	Not Applicable			
14.5. Environmental hazard	Not Applicable	Not Applicable			
	Hazard identification	n (Kemler)	Not Applicable		
	Classification code		Not Applicable		
14.6. Special precautions for user	Hazard Label		Not Applicable		
	Special provisions		Not Applicable		
	Limited quantity		Not Applicable		
	Tunnel Restriction C	Code	Not Applicable		

# Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable			
14.2. UN proper shipping name	Not Applicable			
14.3. Transport hazard class(es)	ICAO/IATA Class ICAO / IATA Subsidiary Hazard ERG Code	Not Applicable Not Applicable Not Applicable		
14.4. Packing group	Not Applicable	Not Applicable		
14.5. Environmental hazard	Not Applicable			
	Special provisions		Not Applicable	
	Cargo Only Packing Instructions		Not Applicable	
14.6. Special precautions for user	Cargo Only Maximum Qty / Pack		Not Applicable	
	Passenger and Cargo Packing Instructions		Not Applicable	
	Passenger and Cargo Maximum Qty / Pack		Not Applicable	
	Passenger and Cargo Limited Quantity Packing Instructions		Not Applicable	
	Passenger and Cargo Limited Maximum Qty / Pack		Not Applicable	

# Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable	Not Applicable		
14.2. UN proper shipping name	Not Applicable			
14.3. Transport hazard class(es)	IMDG ClassNot ApplicableIMDG SubriskNot Applicable			
14.4. Packing group	Not Applicable			
14.5 Environmental hazard	Not Applicable			
14.6. Special precautions for user	EMS NumberNot ApplicableSpecial provisionsNot Applicable			

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### ArmourGuard WB Part - B

Limited Quantities Not Applicable

# Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. UN number	Not Applicable			
14.2. UN proper shipping name	Not Applicable			
14.3. Transport hazard class(es)	Not Applicable Not Applicable			
14.4. Packing group	Not Applicable			
14.5. Environmental hazard	Not Applicable			
	Classification code	Not Applicable		
14.6. Special precautions for user				
	Equipment required	Not Applicable		
	Fire cones number	Not Applicable		

### 14.7. Maritime transport in bulk according to IMO instruments

# 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

# 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Hardener	Not Available
Additive	Not Available

#### 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
Hardener	Not Available
Additive	Not Available

# **SECTION 15 Regulatory information**

#### 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

### Information according to 2012/18/EU (Seveso III):

Seveso Category H2

### 15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

## ECHA SUMMARY

Not Applicable

# **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (Additive)
Canada - DSL	No (Additive)
Canada - NDSL	No (Hardener; Additive)
China - IECSC	No (Additive)

National Inventory	Status
Europe - EINEC / ELINCS / NLP	No (Additive)
Japan - ENCS	No (Additive)
Korea - KECI	No (Additive)
New Zealand - NZIoC	No (Additive)
Philippines - PICCS	No (Additive)
USA - TSCA	No (Additive)
Taiwan - TCSI	Yes
Mexico - INSQ	No (Additive)
Vietnam - NCI	Yes
Russia - FBEPH	No (Additive)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## **SECTION 16 Other information**

Revision Date	20/09/2023
Initial Date	20/09/2023

## Full text Risk and Hazard codes

#### Other information

As from 24 August 2023 adequate training is required before industrial or professional use.

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### **Definitions and abbreviations**

- PC TWA: Permissible Concentration-Time Weighted Average
- PC STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

- TEEL: Temporary Emergency Exposure Limit。
- IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

# Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	Classification Procedure
Skin Corrosion/Irritation Category 2, H315	Expert judgement
Sensitisation (Skin) Category 1, H317	Expert judgement
Serious Eye Damage/Eye Irritation Category 2, H319	Expert judgement
Acute Toxicity (Inhalation) Category 3, H331	Expert judgement
Sensitisation (Respiratory) Category 1, H334	Expert judgement
Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H335	Expert judgement
Germ Cell Mutagenicity Category 2, H341	Expert judgement
, EUH019	Calculation method
, EUH204	Calculation method